

COATINGS		J3092
Version 10 Status Standard Updated 7/2/2017 Issued on 5/9/2019		
Product	Description	Internal lacquer
	End use	Collapsible tubes
	Typical properties	Retortable
	Resin type	Epoxy phenolic
	Solution form	Solvent based
	Colour	Gold
Specification	Viscosity	34 - 41 sec. DIN 4 @ 23 °C
	Dry solids	31.5 - 35.5% 0.2g 10 Mins @ 190°C
	Refractive index	
	Specific gravity	Wet 1.010 ± 0.05
Application	Application method	Spraying
	Substrate	Aluminium
	Application viscosity	34 - 41 sec. DIN 4 @ 23 °C
	Thinners	V1032
	Wash up solvents	V1032
	Filmweight	7 - 11 microns Dry
	Curing conditions	3-6 min. @ 220-260 °C Oven curing
	Advice	Performance should be confirmed under actual line conditions Interior products should be pack tested to confirm suitability for end use
Remarks	Shelf life: 6 months	Between 5-30°C Do not directly expose to sun or heat Stir well before use

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