

<b>COATINGS</b>		<b>J3092</b>
		Version 10 Status Standard Updated 7/2/2017 Issued on 5/9/2019
<b>Product</b>	<b>Description</b>	Internal lacquer
	<b>End use</b>	Collapsible tubes
	<b>Typical properties</b>	Retortable
	<b>Resin type</b>	Epoxy phenolic
	<b>Solution form</b>	Solvent based
	<b>Colour</b>	Gold
<b>Specification</b>	<b>Viscosity</b>	34 - 41 sec. DIN 4 @ 23 °C
	<b>Dry solids</b>	31.5 - 35.5% 0.2g 10 Mins @ 190°C
	<b>Refractive index</b>	
	<b>Specific gravity</b>	Wet 1.010 ± 0.05
<b>Application</b>	<b>Application method</b>	Spraying
	<b>Substrate</b>	Aluminium
	<b>Application viscosity</b>	34 - 41 sec. DIN 4 @ 23 °C
	<b>Thinners</b>	V1032
	<b>Wash up solvents</b>	V1032
	<b>Filmweight</b>	7 - 11 microns Dry
	<b>Curing conditions</b>	3-6 min. @ 220-260 °C Oven curing
	<b>Advice</b>	Performance should be confirmed under actual line conditions Interior products should be pack tested to confirm suitability for end use
<b>Remarks</b>	<b>Shelf life: 6 months</b>	Between 5-30°C Do not directly expose to sun or heat Stir well before use

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